



Multi Sprayer Operator's Handbook

400 – 1000 Litre



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Introduction

Congratulations on your purchase of a Rapid Spray Motorised Multi Sprayer Unit which is complete and ready to slip onto a Ute or Truck. Ideally suited to farmers or spray contractors for weed spraying, fence line spraying, spraying of drainage channels, fire fighting, pressure cleaning, tree spraying and around buildings etc.

Warnings

1. When mounting to any vehicle ensure that you have read the Vehicle Owner's Manual and that you comply with all the weight restrictions as specified by the vehicle manufacturer, as overloading can cause injury or death.
2. To ensure your own safety and that of your employees if applicable you must comply with all relevant environmental, work place health and safety legislation and codes of practice.
3. Select and wear appropriate Personal protection Equipment in accordance with the label of the product you intend using and your own safe work practices.
4. Care should be taken when spraying in windy conditions as spray drift may contaminate the air and may effect the operator or damage adjacent non-target vegetation.
5. Once the spraying operation has been completed, decontaminate the spray tank and spray accessories. Dispose of tank rinsings in compliance with current environmental, work place health and safety regulations.
6. Personal Protection Equipment must still be worn while decontaminating your sprayer as per warning at 3 above.
7. Improper or careless use of this sprayer can cause serious injury. Minors should never be allowed to use this sprayer. This sprayer should not be used when bystanders or animals are in the area. This sprayer should never be used while children are in the area.
8. Never leave the sprayer unattended without turning off the engine and relieving the line pressure, and flushing the sprayer of any harmful chemicals.
9. You must be in good mental health to operate this sprayer and not be under the influence of alcohol or any drugs that could impair your vision, physical strength, dexterity, judgement, or other mental capacity

Product Risk Assessment

Task	Hazards	Risk	Control Measures
1. Partially fill the tank with water, start the motor and test the spray unit.	Manual handling; slips, trips or falls; petrol; fumes; fingers jammed	Medium	Concentrate on tasks; follow safe manual handling techniques: - don't lift on your own if > 20kg, bend knees & keep back straight; keep fingers clear; keep unit at least 8m away from overhead powerlines; fire extinguisher nearby; follow warning stickers on tanks; wear PPE for petrol and fumes-mask & gloves
2. Check weather & ground conditions & select the appropriate PPE to suit the chemicals to be used.	Manual handling; slips, trips or falls.	Low	Put on PPE as per the chemical requirements in the Material Safety Data Sheet – coveralls, gloves, safety footwear, glasses & respirator; follow safe manual handling techniques: - don't lift on your own if > 20kg, bend knees & keep back straight.
3. Mix chemicals & fill spray tank units	As above; spray drift, chemical spillage, emission of vapours or flammability; weather; untrained visitors.	Medium	As above; user trained in the state's chemical mixing & administration course e.g. Chem Cert; follow the relevant Environment Protection Authority requirements, fire extinguisher present; keep visitors away from the job unless wearing full PPE.
4. Use spray unit	As above; loss of load; work in heat & cold; noise; exceed load limit of vehicle; hose entanglement; terrain & slopes	High	As above; wear clothes to suit heat & cold; wear hearing protection if pump noise > 85 dBA; follow manufacturer's safe operation instructions for the vehicle & the spray unit; don't overload-water weighs 1kg per 1 litre; secure load to vehicle; hose tidy.
5. Clean up, maintenance & storage.	As above.	Low	As above; continue to wear PPE for clean up; store tank in a dry, well-ventilated area.



Operation

- Check all hoses, connections and hose clamps to ensure that the unit has been delivered to you without transportation loss or damage.
- Before attempting any chemical spraying with your new unit, operate it with water only to familiarise yourself with its features and capabilities and to ensure that your sprayer has arrived in a safe working condition. Please contact your dealer immediately should anything appear to have been damaged.
- Load the Field Sprayer onto the back of a vehicle and fasten the unit securely to the vehicle by strapping or bolting it down. Ensure that the straps do not interfere with any hoses or connections. Do not place the straps over the pump or engine. Keep hoses and straps away from hot engine, exhaust and exhaust fumes.
- Prepare the engine for use as per the engine manual supplied with your sprayer. Ensure that the correct quantity and type of oil is used when filling the engine.
- Before spraying, check that the filter screen is clear and free from foreign particles and chemical residues. This can be done when the tank is full or empty. Unscrew the yellow/orange centre knob to shut off the outlet from the tank and to drain the contents from the filter. Unscrew the black filter retaining ring and remove filter and clean as necessary. A clean filter will maintain pump performance and extend pump life.



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Start Up Procedure

- Prepare the engine for start as per the engine manual and pump manual.
- Add the spray solution to the tank. (See "Mixing and Filling").
- Ensure that the pressure regulator lever is in the BY PASS position and the pressure adjusting knob is screwed out (anti-clockwise). Failure to do so will invalidate pump warranty.
- Start the engine and allow it to warm up. Run the pump with the regulator lever in the BY PASS position in order to discharge entrapped air from the system for at least two minutes before changing the regulator level to the PRESSURE position.
- To set the correct spraying pressure, depress the trigger of the hand lance (discharge solution back to tank) and turn the pressure regulator knob in a clockwise direction until the required pressure is indicated on the pressure gauge. It is important to note that the pressure gauge indicates the pressure in the line where it is situated. Spray nozzle pressure will vary according to hose length, nozzle size etc. When the hand lance trigger is released the increased pressure in the system will be automatically adjusted by the pressure regulator valve and excess flow will be returned to the spray tank.

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Mixing & Filling

Sites for mixing and filling the sprayer should be carefully chosen to be away from any risk of spillages draining into water courses or into environmentally sensitive areas. Children and animals must always be kept away from mixing and filling operations.

The following steps are given as a guide for mixing and filling the sprayer.

1. Read the product label and follow all directions carefully, taking special with regard to the order in which the products are added to the tank.
2. Measure out the correct quantities of pesticides, using clean measuring jugs used only for this purpose.
3. Half fill the sprayer with clean water and then add the measured pesticide/herbicide.
4. Rinse out the measuring vessel and empty containers. Pour all rinsings into the spraying tank, and top up the tank with water to the required level. Ensure thorough by stirring with a suitable round edged paddle or start the pump with the pressure regulator lever in the BY PASS position.
5. Wash off any spillage from the outside of the tank. Return part empty containers to a place of safety. Empty containers must be correctly rinsed and collected for safe disposal in compliance with current environmental legislation and codes of practice.



Calibration

The following steps are given as a guide for spraying with your spot sprayer:

1. Before commencing spraying, plan the work effectively to reduce potential contamination to a minimum.
2. Wind direction and speed must be taken into account. Avoid spraying on still, hot and sunny days or when wind speed exceeds 6.5km/h.
3. Do not spray if the operator, bystanders, watercourses or any not target vegetation appears to be in danger from spray drift contamination.
4. Drift can be reduced by lower nozzle height, lower pressures or by fitting larger nozzles.
5. To commence spraying, turn regulator lever from 'bypass' to 'pressure' and depress the hand lance trigger.
6. Release the trigger to stop the spray - the regulator will automatically allow spray solution to bypass through the return line and back to the tank.
7. Spray at a constant speed (as used during calibration) and shut off the hand lance trigger at the end of each swath or before changing direction.
8. Work in parallel lines at the correct spacing when spraying large area - this is better than moving the hand lance from side to side in a swinging movement which causes damage by overdosing.

Calibration Guidelines for Spray Guns

Non-calibrated spray nozzles can lead to inaccurate application rates, spray patterns and droplet size, which can reduce herbicide effectiveness. The first and most important step in sprayer calibration is to choose the correct nozzle type and size for your application.

NOZZLES AND PRESSURES FOR DIFFERENT SPRAY VOLUMES

Prior to spraying, select a bush to spray and decide what shape the weed can be categorized as (either dome or cylindrical). Spray that bush normally to achieve good coverage to the point of run-off. Time how long it took you to spray. Repeat this process spraying into a bucket. Measure the spray volume and compare this with the recommended spray and water rate using the tables attached. Installing a flow meter on the high pressure hose next to the hand gun will make calibration easier.

Spray volume	Nozzle	Diameter	Output	Pressure	Psi
	(L/ha)	(mm)	(L/min)	(kPa)	
1000-2000	D4	1.6	2.5	400	57
1500-3000	D5	2.0	3.8	500	71
2000-4000	D6	2.4	5.5	600	85
3000-6000	D7	2.8	7.8	700	100
4000-8000	D8	3.2	8.6	800	114



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Sprayer Decontamination

After use the sprayer must be thoroughly decontaminated, inside and out, including pump, hoses, boom and hand lance to avoid damage to crops from harmful spray residues and to the sprayer from corrosion or abrasion. As a guide follow the decontamination procedures below:

- After spraying the tank, pump, hand lance and spray hose should be flushed by running it with clean water plus a recommended cleaning fluid. It is best to clean sprayers in the field or area just treated. This avoids the difficult problem of disposing of the dilute washings.
- The suction filter must be cleaned as described in the "OPERATING INSTRUCTION" paragraph.
- Ensure that the filter basket strainer is free from chemical residue or debris.
- Nozzle filters (if fitted), nozzle tips, nozzle caps and gaskets should be cleaned by soaking in water, brushing with a nozzle brush and allowed to dry. Never blow through nozzles by mouth, nor use wire or pins to clear any blockages.

When storing the unit ensure that it is clean and dry and store in a well ventilated place.

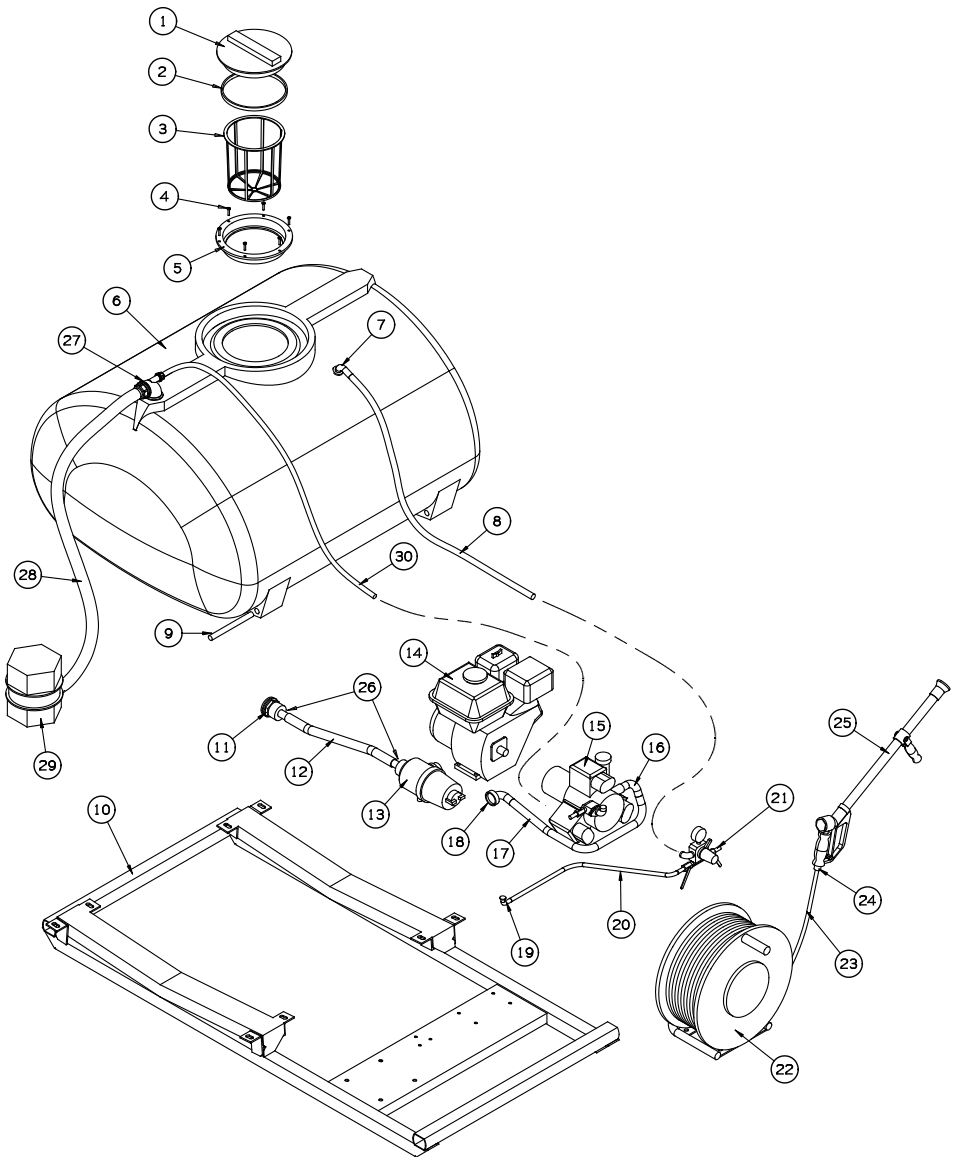
Quick Fill Unit

Bertolini diaphragm pumps are not designed for sucking water directly out of dams or rivers. The quick fill unit is a quick, environmentally safe way of sucking up water to fill the spray tank.

The hydro injector makes use of a venturi system inside the tank which provides a strong suction to draw up water though the floating filter to a height of 2 metres. A shut off valve prevents any backflow from the injector.

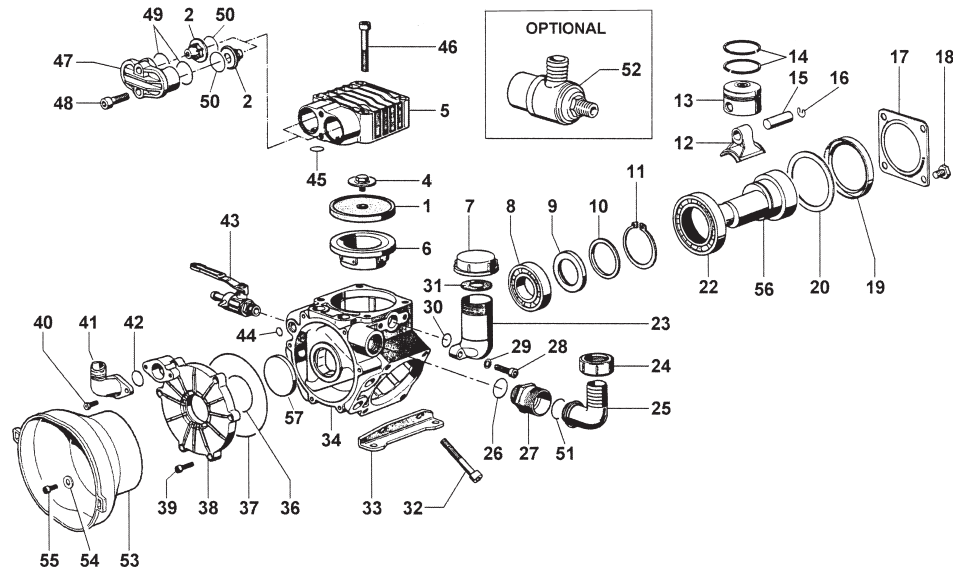
When using the quick fill unit, ensure that there is sufficient liquid remaining in the tank to allow the pump to operate the venturi. Remove the blanking cap and connect the suction hose to the injector. Drop the filter into a water source and run the pump with only the tap to the injector in the ON position. This will allow a quantity of air to be sucked into the tank causing aeration.

Components - Exploded Diagram



ALL MULTI SPRAY UNITS			
ITEM		CODE	Description
1, 2, 5	a	ARLP450VSR	Ø455mm Lid Assy Complete for 800l & 1000l Tanks
	b	ARLP250VSR	Ø255mm Lid Assy Complete for 400l & 600l Tanks
3	a	ARK400	Ø455mm Basket Filter for 800l & 1,000l Tanks
	b	ARK200	Ø255mm Basket Filter for 400l & 600l Tanks
4			6 - #10ga x 25 SS Screw
6	a	PTSP00400AFG	400l Low Profile Spray Tank
	b	PTSP00600FG	600l Low Profile Spray Tank
	c	PTSP00800FG	800l Low Profile Spray Tank
	d	PTSP01000FG	1,000l Low Profile Spray Tank
7		CAP1132320	90° Elbow 3/4" BSP to 19mm Hose Tail
8		CUUC19MM	19mm Suction Hose - Return Line
9		ARP001	Galvanised Mounting Pins (4 in kit).
10	a	ASFU00400	Steel Skid only for 400 & 600l
	b	ASFU00800	Steel Skid only for 800 & 1,000l
11		ARFP038	1 1/2" MBSP Poly Tank Fitting with Gasket
12		CUUC32MM	32mm Suction Hose
13		ATPFSV032T38T	1 1/2" Suction Filter Complete - see page 11
14		APHGX200	6.5HP Honda Motor GX200
15		APL0540KGH	Bertolini Pump & Gearbox 54l/m, 40Bar, - PA530 - see page 9
16	i)	CBP803219002	O'Ring 3.0 x 25mm
	ii)	CBP840565002	Elbow Connector 32mm
	iii)	CBP820067502	Nut 1 1/4"
17		CUUC32MM	32mm Suction Hose
18	i)	CAP116633	1 1/2" x 32mm Elbow
	ii)	CAPG10051	1 1/2" O'Ring
	iii)	CAP2002060	1 1/2" Fly Nut
19		CFBS20F20B	3/4" – 19mm F/M Brass
20		CUY58010MM	10mm Spray Hose
21		ATR840B09013M3H	Sting 3 Way Regulator 90l/m- 40Bar - see page 10 for parts breakdown
22		ATHW05B050M10	50 Metre Hose, Reel and Frame
23		CUY58010MM	50m x 10mm Spray Hose
24		CAP002200240	Hose Swivel Connector (Max pressure 50 Bar)
25		AHG107ST	Top Gun - see page 11 for parts breakdown.
26	i)	CAP106633	1 1/2" x 25mm Straight
	ii)	CAPG10061	1 1/2" O'Ring
	iii)	CAP2002060	1 1/2" Flynut
27, 28, 29		ATUQ3T32H	Quick Fill Kit - see page 12
30		CUY58010MM	10mm Spray Hose

Spare Parts Diagram APL0540S 54 Litre/min

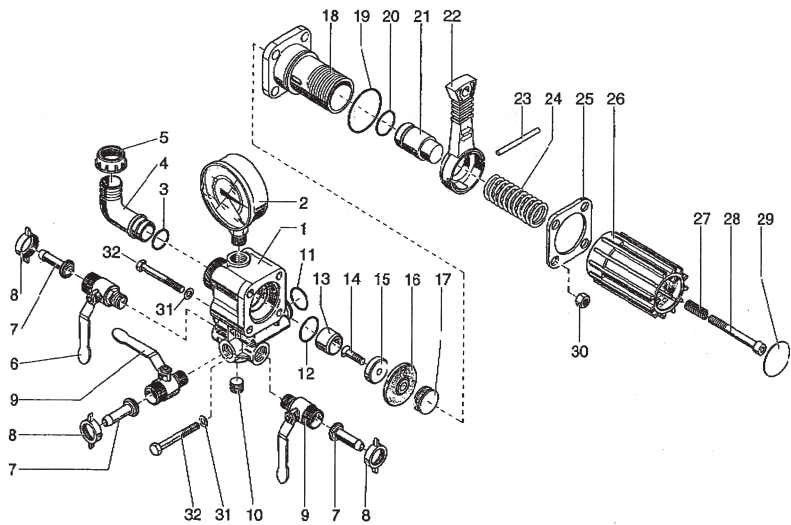


SPARES KITS												
Part No.	CBK239880973					CBK239829973			CBK239828973			
Kit Part No.	23.9880.97.3					23.9829.97.3			23.9828.97.3			
Kit Description	Pump Seals Kit					Valves Assy			BUNA-N Diaphragms			
Position No.	34	19	44	45	49	50	36	37	2	50	49	1 45
Quantity Incl.	1	1	1	6	6	6	1	1	6	6	6	3 6

Spare Parts List APL0540S 54 Litre/min

Pos	Part No.	Qty	Description	Pos	Part No.	Qty	Description
1	23.0011.31.2	3	Piston Diaphragm	28	86.2730.00.2	2	Screw M8 x 30 UNI5931
1	23.0011.33.2	3	Viton Piston Diaphragm	29	84.3685.00.2	2	Washer Dia. 8.4 x 15 x 1.5
1	23.0011.36.2	3	HPS Piston Diaphragm	30	80.3180.00.2	1	O-Ring 2.62 x 15.08
1	23.0011.00.2	3	Desmopan Piston Diaphragm	31	82.4120.00.2	1	Gasket Dia. 45 x 19 x 1.5
2	23.9805.97.3	6	Valve Assy	32	86.3562.00.2	4	Screw M10 x 70 UNI5931
4	23.0043.98.3	3	Kit Diaphragm Washer / Screw AISI 316	33	23.0018.61.2	2	Mounting Brackets
5	23.0002.09.2	3	Head	34	23.0001.09.2	1	Crankcase
6	23.0020.01.2	3	Piston Sleeve D.55	36	80.3209.80.2	1	O-Ring 2.62 x 50.47
7	85.2750.00.2	1	Oil Filler Cap	37	80.3210.68.2	1	O-Ring 2.62 x 120.32
8	81.2846.00.2	1	Ball Bearing Dia. 35 x 72 x 17	38	23.0046.09.2	1	Crankcase Cover
9	23.0019.76.2	1	Ring	39	86.2216.00.2	6	Screw M6 x 25 UNI5931
10	26.0047.76.2	1	Ring	40	86.2168.00.2	2	Screw M6 x 22 UNI5931
11	80.1377.00.2	1	Ring Dia. 55 ("UM" - "UC")	41	31.1003.09.2	1	90° Elbow G.1/2 Fitting
12	23.0005.09.2	3	Light Alloy Conrod	42	80.3218.00.2	1	O-Ring 3.0 x 22
12	23.0045.11.2	3	Bronze Conrod	43	84.5544.10.2	1	Left Tap G.3/8 - F.1/2
13	23.0007.09.2	3	Piston D. 55	44	80.3176.00.2	1	O-Ring 2.62 x 11.91
14	81.8504.50.2	6	Piston Ring	45	80.3189.00.2	6	O-Ring 2.62 x 18.72
15	85.2006.70.2	3	Piston Pin Dia. 15	46	86.3560.00.2	8	Screw M10 x 65 UNI5931
16	80.0021.00.2	6	Ring Dia. 15	47	23.0003.09.2	3	Valve Cover
17	17.0013.61.2	1	Cover	48	86.3300.00.2	6	Screw M10 x 30 UNI5931
18	86.3185.00.2	4	Screw M10 x 16 UNI5739	49	80.3219.20.2	6	O-Ring 3.0 x 35
19	80.2264.10.2	1	Oil Seal Dia. 68 x 90 x 10	50	80.3207.00.2	6	O-Ring 2.62 x 29.82
20	17.0024.76.2	1	Spacer	51	80.3219.00.2	1	O-Ring 3.0 x 25
22	81.2972.00.2	1	Ball Bearing Dia. 55 x 90 x 18 ("UM" - "UD")	52	24.3040.97.3	1	Safety Valve 40 Bar (Optional)
23	23.0008.32.2	1	Oil Filler	53	31.1467.32.2	1	Safety Cone (Optional)
24	82.0067.50.2	1	Wing Nut G.1"1/4	54	84.3618.00.2	3	Washer Dia. 6.4 x 18 x 1.5 (Optional)
25	84.0560.00.2	1	90° Elbow Connector Dia. 30	55	86.2086.00.2	3	Screw M6 x 14 UNI5931 (Optional)
25	84.0565.00.2	1	90° Elbow Connector Dia. 32 (Optional)	56	23.0028.26.2	1	Crankshaft Version "UF"
26	80.3207.00.2	1	O-Ring 2.62 x 29.82	57	80.2099.50.2	1	Cover "UF"
27	83.5089.00.2	1	Nipples G.1" - G.1"1/4				

Spare Parts Diagram ATRB40B09013M3K

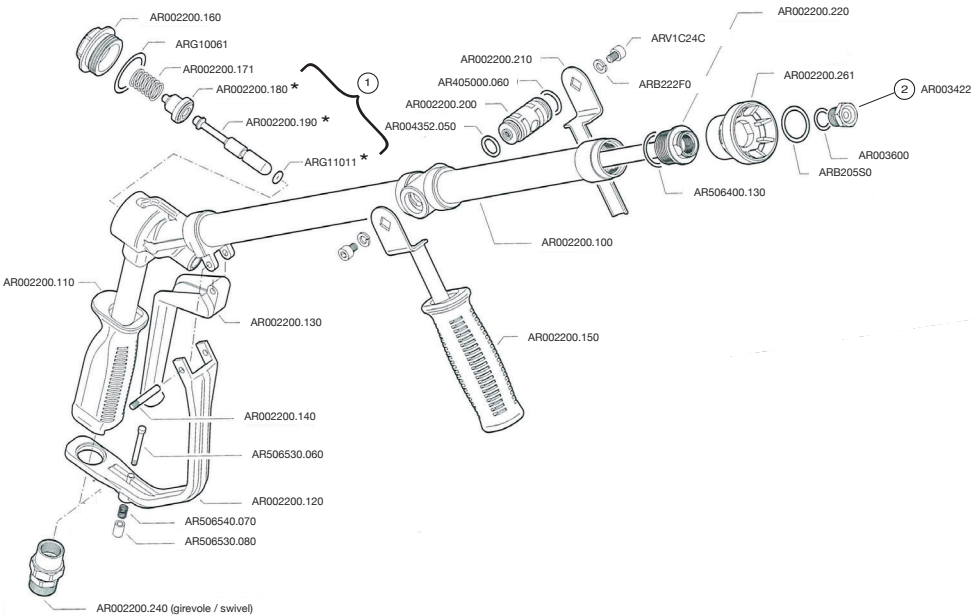


SPARES KITS								
Part No.	CBK259964973							
Kit Part No.	25.9964.97.3							
Kit Description	Sting Kit							
Position No.	3	11	12	13	15	16	19	20
Quantity Incl.	1	1	1	1	1	1	1	1

Spare Parts List ATRB40B09013M3K

Pos	Part No.	Qty	Description	Pos	Part No.	Qty	Description
1	24.0300.32.2	1	Valve Housing	17	26.0203.32.2	1	Diaphragm Holder Piston
2	83.0080.00.2	1	Pressure Gauge (0-100 Bar)	18	24.0301.32.2	1	Flange
2	83.0010.00.2	1	Pressure Gauge (0-24 Bar)	19	80.3208.20.2	1	O-Ring 2.62 x 34.6
3	80.3060.00.2	1	O-Ring 1.78 x 12.42	20	80.3181.20.2	1	O-Ring 2.62 x 15.88
4	84.0521.00.2	1	90° Elbow Connector Dia. 20	21	24.0302.53.2	1	Guiding Piston
5	82.0042.10.2	1	Wing Nut G.3/4	22	24.0303.32.2	1	Lever
6	82.5544.10.2	1	Left Cap G.3/8 - G. 1/2	23	85.1161.00.2	1	Pin Dia. 4 x 45.5
7	84.1544.00.2	2,3	Outlet Straight Port D. 10	24	26.0217.48.2	1	Spring (15 Bar)
8	82.0010.00.2	2,3	Wing Nut G.1/2	24	26.0212.48.2	1	Spring (40 Bar)
9	84.5544.00.2	1,2	Right Tap G.3/8 - G.1/2	25	24.0304.61.2	1	Shim
10	85.2585.00.2	1,2	Cap G.3/8	26	24.0304.32.2	1	Knob
11	80.3213.00.2	1	C-Ring 3.0 x 22	27	24.0306.49.2	1	Spring
12	80.3182.00.2	1	C-Ring 2.62 x 17.13	28	86.2428.00.2	1	Screw T.C.E.I. M6 x 65 UNI5931
13	26.0220.18.2	1	Valve Seat	29	24.0307.32.2	1	Cap
14	86.1934.80.2	1	Screw M5 x 16 UNI5933 Inox	30	81.4542.00.2	4	Nut M6 UNI5588
15	26.0201.18.2	1	Ceramic Poppet	31	84.3585.00.2	6	Washer Dia. 6.4 x 12.5 x 1.6
16	26.0189.36.2	1	HPS Diaphragm	32	86.2426.00.2	6	Screw M6 x 60 UNI5737

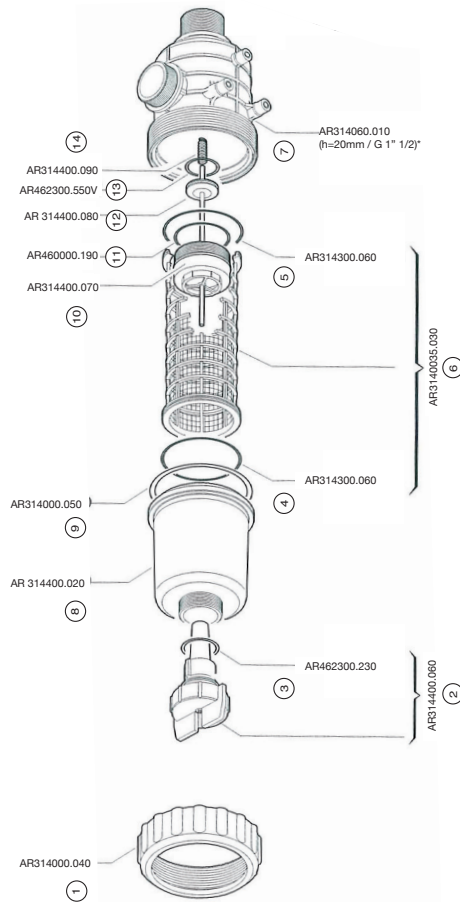
Parts Breakdown-Top Gun (AHG107ST)



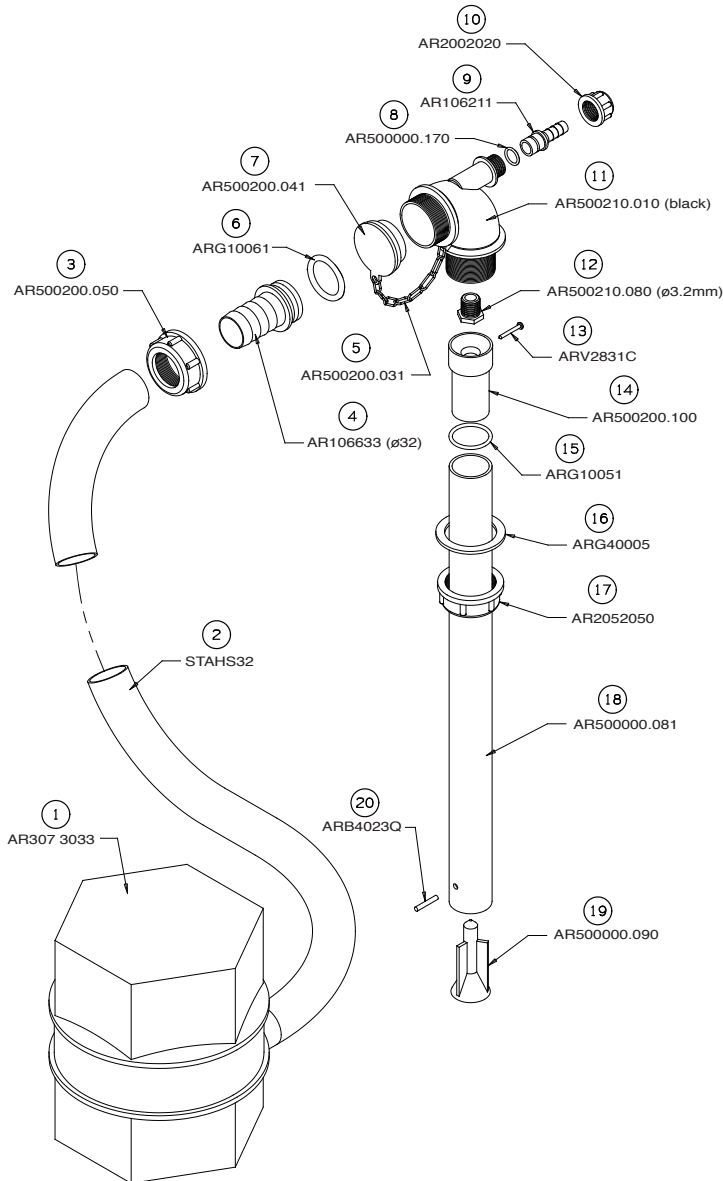
Pos	Part No.	Qty	Description
1	CPLK107R	1	Repair Kit
2	CPLP107N23	1	2-3mm Nozzle

*Repair Kit includes 3 items marked with an asterisk

Parts Breakdown-Suction Filter (ATPFSV038T38T)



Quick Fill Kit Details [STUQF1]



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Warranty

Warranty Policies and Procedures

The following warranty is the only warranty applicable to RAPID SPRAY products, and to the maximum extent permitted by law, overrides any other conditions or warranties expressed or implied on RAPID SPRAY products.

Other than legislative obligations to the contrary, RAPID SPRAY will not be liable for and incidental or consequential damages arising from the ownership or use of a Product. No person, including any dealer or representative of RAPID SPRAY is authorized to make any representation or warranty on behalf of RAPID SPRAY in addition or inconsistent with these provisions. Purchasers to whom these provisions apply agree to hold RAPID SPRAY not liable for claims by their customers in excess of the obligations of RAPID SPRAY expressly set forth herein.

NOTE: All tank and spray systems must have their warranty activated by returning warranty card located at the end of this document within 21 days of purchase by the end user.

The Warranty

All products sold by RAPID SPRAY are guaranteed to be free from defect in materials workmanship or manufacture for a period of 12 months from the initial date of purchase, excepting the following exclusions;

Any parts/products found by RAPID SPRAY to be defective, either in material or workmanship will be replaced or repaired within this period, at no cost to the initial purchaser if following conditions are met:

- The item has been operated in accordance with all instructions and warnings provided.
- Item is still owned and operated by original purchaser – proof of purchase is required to obtain warranty
- For Honda warranty please contact your local Honda dealer



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The following things are expressly excluded from the above warranty.

Abuse	Failure as a result of neglect, such as improper operation. Lack of maintenance or continued operation after discovery of a defect that leads to further damage
Alterations	Any unauthorized alteration, modification, attachments or unauthorized repair to equipment.
Clean-Up Time	RAPID SPRAY does not pay for cleaning of products, parts or accessories or work area before or after the warranty repair.
Damage	Damages or machine/component failure caused by carelessness/recklessness or accidental damage, improper operation, excessive speed, inappropriate storage or transportation.
Environmental Conditions & Application	Deteriorated or failed components such as o-rings, diaphragms, hoses, seals and connections damaged by corrosive chemicals, dirt and sand, excessive heat, moisture or other environmental impacts. Warranty determination on these type of failures will be made by RAPID SPRAY, only after inspection of the failed component.
Inability Unsuitability	In no event shall RAPID SPRAY be liable to any person for indirect or consequential damages or for injury or commercial loss resulting from any use or inability to use any RAPID SPRAY product.
Maintenance	Component failure due to failure to perform maintenance services such as, oil and grease changes/ top-ups, failure to clean tanks, pumps filters, nozzles and spray lines. Failure to tighten or replace loose or missing bolts, nuts, fittings, shields and covers.
Non-Genuine Parts	Use of parts other than RAPID SPRAY parts for repair of warranted items will automatically negate any warranty. Warranted components must be replaced with genuine parts.

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Registering your warranty couldn't be easier!

Warranty Registration

You can register online at www.rapidspray.net/warranty-registration or complete all the details below and post this form back to:

Rapid Spray, PO Box 3119, Singleton NSW 2330

Model Serial No

Purchased From
(Dealer Name & Town)

Purchaser's Name

Purchaser's Address
.....

Purchaser's Phone Number

Disclaimer: If you don't want us to keep you informed of new products, please tick this circle ☐

To help us help you further, please complete the following:

Purchaser's Age

- ☐ Up to 25
- ☐ 25 – 40
- ☐ 41 – 55
- ☐ Over 55

Principle Usage

- ☐ Commercial farm
- ☐ Hobby farm
- ☐ Industrial
- ☐ Other
- ☐ Town council
- ☐ Hire company
- ☐ Home

What influenced you to purchase a Rapid Spray product?

- ☐ Catalogue received
- ☐ Newspaper advertisement
- ☐ Magazine advertisement
- ☐ Dealer recommendation
- ☐ Friend's recommendation
- ☐ Better features than other competitors
- ☐ Quality & reliability
- ☐ Price
- ☐ Past experience with Rapid Spray products
- ☐ Website

What other Rapid Spray products do you use?

- ☐ Spray tanks
- ☐ Cartage tanks
- ☐ Diesel tanks
- ☐ Fire fighters
- ☐ Boom sprayers
- ☐ Bertolini pumps & controllers
- ☐ Inter knapsacks | Compression sprayers
- ☐ Other





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Call us on 1800 011 000 or
visit www.rapidspray.net

35 Enterprise Cres, Singleton NSW 2330
PO Box 3119 Singleton NSW 2330
www.rapidspray.net

Telephone 1800 011 000
Facsimile 02 6571 2951

Rapid Spray Liquid Management Systems

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Rapid
Tanks


Rapid
Spray
Equipment


Rapid
Fire
Fighting


Rapid
Diesel


Rapid
Mining &
Industrial